RABUGGI Logo Process 10-26-11 R. A. B.

- print color graphic - photo paper
- rough cut thin soft aluminum blank, clean
- bond paper print to blank w/ PL polyurethane
- cure polyurethane 24 hr.
- trim edge - nibbler
- clear spray seal paper
- cure clear seal 24 hr.
- level, pour resin ~1/2 oz.
- cure resin 24 hr.
- bend 46° on CL

- print paper template - label stock
- stick label template to brass stock
- trim edge - nibbler
- bend 46° on CL
- center punch stud locations
- remove label template
- solder 10-32 FHB mounting screw 'studs'
- clean

- bond formed graphic laminate to brass base w/ PL polyurethane
- cure polyurethane 24 hr.
- dress, clean, paint edge white