

INSTALLATION INSTRUCTIONS
FOR
REMOTE MASTER CYLINDER KIT

PART NUMBER(S)

260-3372, 260-3374, 260-3376
260-3378, 260-3380, 260-5920

**DISC BRAKES SHOULD ONLY BE INSTALLED BY SOMEONE
EXPERIENCED AND COMPETENT IN THE INSTALLATION
AND MAINTENANCE OF DISC BRAKES**

READ ALL WARNINGS

WARNING

IT IS THE RESPONSIBILITY OF THE PERSON INSTALLING ANY BRAKE COMPONENT OR KIT TO DETERMINE THE SUITABILITY OF THE COMPONENT OR KIT FOR THAT PARTICULAR APPLICATION. IF YOU ARE NOT SURE HOW TO SAFELY USE THIS BRAKE COMPONENT OR KIT, YOU SHOULD NOT INSTALL OR USE IT. DO NOT ASSUME ANYTHING. IMPROPERLY INSTALLED OR MAINTAINED BRAKES ARE DANGEROUS. IF YOU ARE NOT SURE, GET HELP OR RETURN THE PRODUCT. YOU MAY OBTAIN ADDITIONAL INFORMATION AND TECHNICAL SUPPORT BY CALLING WILWOOD AT (805) 388-1188, OR VISIT OUR WEB SITE AT WWW.WILWOOD.COM. USE OF WILWOOD TECHNICAL SUPPORT DOES NOT GUARANTEE PROPER INSTALLATION. **YOU**, OR THE PERSON WHO DOES THE INSTALLATION MUST KNOW HOW TO PROPERLY USE THIS PRODUCT. IT IS NOT POSSIBLE OVER THE PHONE TO UNDERSTAND OR FORESEE ALL THE ISSUES THAT MIGHT ARISE IN YOUR INSTALLATION.

RACING EQUIPMENT AND BRAKES MUST BE MAINTAINED AND SHOULD BE CHECKED REGULARLY FOR FATIGUE, DAMAGE, AND WEAR.



WARNING

DO NOT OPERATE ANY VEHICLE ON UNTESTED BRAKES!
SEE MINIMUM TEST PROCEDURE WITHIN

ALWAYS UTILIZE SAFETY RESTRAINT SYSTEMS AND ALL OTHER AVAILABLE SAFETY EQUIPMENT WHILE OPERATING THE VEHICLE.

IMPORTANT • READ THE DISCLAIMER OF WARRANTY INCLUDED IN THE KIT.

NOTE: Some cleaners may stain or remove the finish on brake system components. Test the cleaner on a hidden portion of the component before general use.

Minimum Mounting Requirements, Variations

FOUR DIFFERENT MASTER CYLINDER COMBINATIONS AVAILABLE IN ONE KIT

Wilwood's new master cylinder combination kit can be mounted with the reservoir on the master cylinder body "direct mount" (Figure 1), or the reservoir positioned at a convenient remote location "remote mount" (Figure 2), and then connected via a flexible hose.

Both versions can utilize either a large or small mount reservoir (included in the kit), as your application warrants. Refer to Figure 3 for the minimum mounting requirements before installation begins.

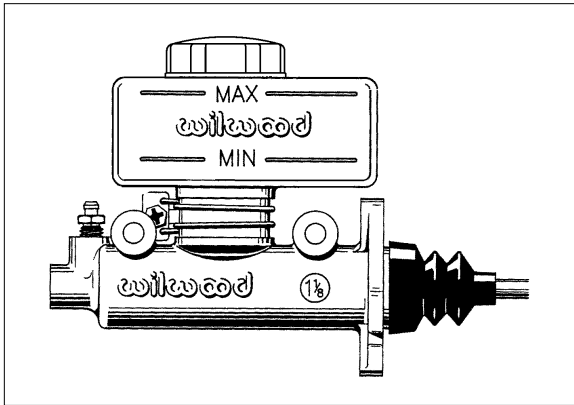


Figure 1. Direct Mounted Master Cylinder

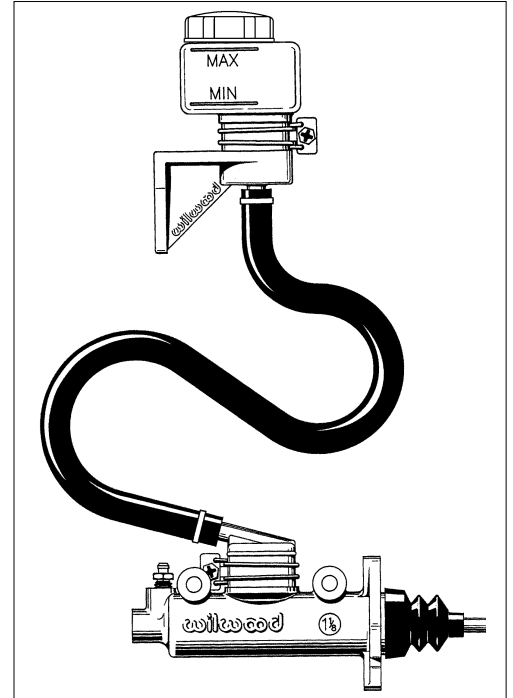


Figure 2. Remote Mounted Master Cylinder

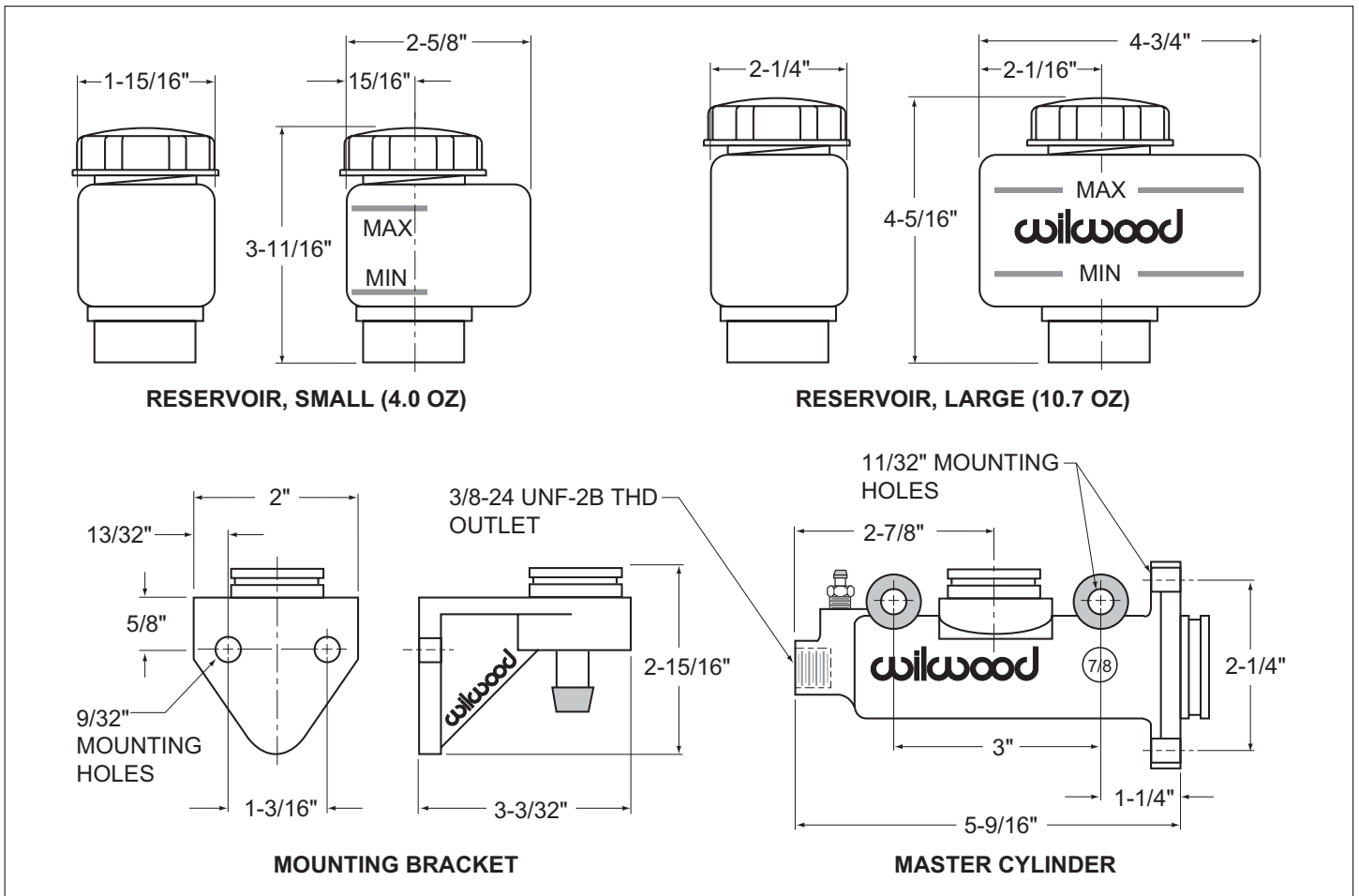


Figure 3. Minimum Mounting Requirements for Mounting Bracket, Master Cylinder and Reservoirs

General Information and Installation Instructions

Installation of this kit should **ONLY** be performed by persons experienced in the installation and proper operation of disc brake systems. Before installing the Wilwood remote master cylinder kit, read the following instructions carefully to ensure a trouble-free installation.

Reservoir Selection:

The small or large reservoir will mount directly on the master cylinder body, or in a remote location using the remote mounting bracket (connected by the brake hose included with the kit). Use the large reservoir with two or more large displacement calipers, otherwise the small reservoir is adequate. Always use the clamps provided with the reservoirs and remote inlet adapter. Do not over tighten.

Mounting Location:

Master cylinders should be firmly mounted to appropriate pedal assemblies and kept away from heat sources. Use tie straps, or small hose clamps to secure hose when remote reservoir is used. Check to verify that the full stroke of pushrod is unimpeded when depressing brake pedal and that pushrod is allowed to fully retract when brake pedal is released.

Residual Pressure Valves:

Use of an external residual pressure valve should be utilized when the master cylinder is mounted below the horizontal plane of the brake calipers (or drum wheel cylinders). Master cylinder internal residual pressure valves should **not** be used.

Bleeding Instructions:

Master cylinders should be bled while mounted to the brake pedal assembly. **NOTE:** The master cylinder includes a bleed screw for easy in-place bleeding and that either outlet may be used for the bleed screw/outlet fitting. Connect all brake lines after the master cylinder is installed, but prior to bleeding. Review the following steps:

- Connect a clear bleed hose with catch bottle to master cylinder bleed screw.
- Wilwood Hi-Temp° 570 Racing Brake Fluid or EXP 600 Plus for extreme performance situations (or alternate high temperature DOT 3, DOT 4 or DOT 5.1 brake fluid) is highly recommended for race cars and high performance vehicles where brake temperatures exceed normal operating conditions. **NOTE:** Silicone DOT 5 brake fluid is **NOT** recommended.
- Fill reservoir with Racing Brake Fluid.
- Open master cylinder bleed screw.
- Gently depress brake pedal.
- Close master cylinder bleed screw and gently release brake pedal.
- Repeat the above steps until fluid from master cylinder is free of air. Close master cylinder bleed screw.
- To properly bleed the brake system, begin with the caliper farthest from the master cylinder. Bleed the outboard bleed screw first, then the inboard. Repeat the procedure until all calipers in the system are bled, ending with the caliper closest to the master cylinder. **NOTE:** When using a new master cylinder, it is important to bench bleed the master cylinder first.
- If the master cylinder is mounted lower than the disc brake calipers, some fluid flowback to the master cylinder reservoir may occur, thus creating a vacuum effect that retracts the caliper pistons into the housing. This will cause the pedal to go to the floor on the first stroke until it has "pumped up" and has moved all the pistons out against the pad again. A Wilwood in-line two pound residual pressure valve, installed near the master cylinder will stop the fluid flowback and keep the pedal firm and responsive.
- Test the brake pedal. It should be firm, not spongy and stop at least 1 inch from the floor under heavy load.
If the brake pedal is spongy, bleed the system again.

If the brake pedal is initially firm, but then sinks to the floor, check the system for fluid leaks. Correct the leaks (if applicable) and then bleed the system again.

If the brake pedal goes to the floor and continued bleeding of the system does not correct the problem, a master cylinder with increased capacity (larger bore diameter) will be required. Wilwood offers various lightweight master cylinders with large fluid displacement capacities.

Maintenance:

Master cylinder rebuild kits are available for all bore sizes (see ordering information, below) and should be rebuilt periodically (reference Figure 4, the exploded diagram on the back of this sheet). Always inspect master cylinders before and after every race for damage or leakage. When rebuilding master cylinders, take care not to damage piston seals. Test master cylinder before usage. Use Wilwood Hi-Temp° 570 brake fluid as a lubricant when assembling.

Ordering Information:

5/8" Combination Master Cylinder Kit (1.3 stroke)	260-3372	5/8" Combination Rebuild Kit	260-3880
3/4" Combination Master Cylinder Kit (1.1 stroke)	260-3374	3/4" Combination Rebuild Kit	260-3881
13/16" Combination Master Cylinder Kit (1.1 stroke)	260-5920	13/16" Combination Rebuild Kit	260-5921
7/8" Combination Master Cylinder Kit (1.2 stroke)	260-3376	7/8" Combination Rebuild Kit	260-3882
1" Combination Master Cylinder Kit (1.0 stroke)	260-3378	1" Combination Rebuild Kit	260-3883
1-1/8" Combination Master Cylinder Kit (1.0 stroke)	260-3380	1-1/8" Combination Rebuild Kit	260-3884

If after following the instructions, you still have difficulty in installing or bleeding your Wilwood master cylinder, consult your local chassis builder, or retailer where the kit was purchased for further assistance.

Exploded Diagram

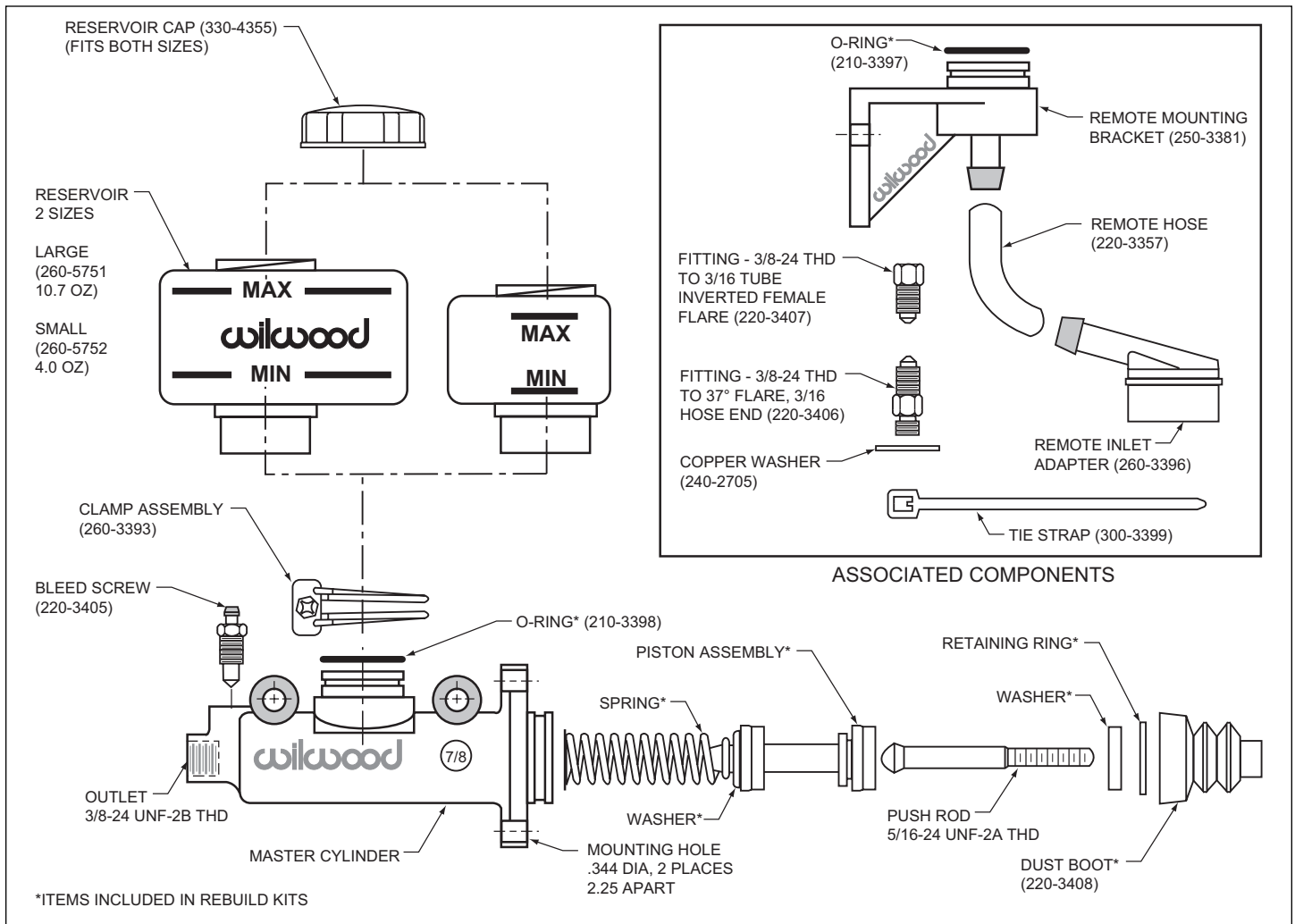


Figure 4. Master Cylinder and Associated Components

Associated Components

PART NO.	DESCRIPTION
260-1874	Wilwood Residual Pressure Valve (2 lb for disc brakes)
260-1876	Wilwood Residual Pressure Valve (10 lb for drum brakes)
260-2220	Wilwood Proportioning Valve
290-0632	Wilwood Racing Brake Fluid (Hi-Temp° 570) (12 oz)
290-6209	Wilwood Racing Brake Fluid (EXP 600 Plus) (16.9 oz)
340-1285	Wilwood Floor Mount Brake Pedal (with balance bar)
340-1287	Wilwood Swing Mount Brake Pedal (with balance bar)
260-6764	Wilwood 3/4 inch High Volume Aluminum Master Cylinder
260-6765	Wilwood 7/8 inch High Volume Aluminum Master Cylinder
260-6766	Wilwood 1 inch High Volume Aluminum Master Cylinder
260-4893	1-1/16 inch Tandem Master Cylinder (aluminum housing)
250-2406	Mounting Bracket Kit (tandem master cylinder)
350-2038	1971 - 1973 Pinto Rack and Pinion (new, not rebuilt)
270-2016	Quick Release Steering Hub (3/4 inch shaft)
270-2017	Quick Release Steering Hub (5/8 inch shaft)
220-0149	Fitting, Straight (1/8-27 NPT to -4)
220-0842	Fitting, 90° Elbow (1/8-27 NPT to -4) (Consult the Wilwood Catalog for a complete parts list)

Bolt Torque Specifications

BOLT SIZE	TORQUE
1/4-20	85 in-lb
1/4-28	103 in-lb
5/16-18	180 in-lb
5/16-24	198 in-lb
3/8-16	22 ft-lb
3/8-24	30 ft-lb
7/16-14	42 ft-lb
7/16-20	47 ft-lb
1/2-13	65 ft-lb
1/2-20	77 ft-lb
9/16-12	95 ft-lb
9/16-18	105 ft-lb
5/8-11	110 ft-lb
5/8-18	120 ft-lb

NOTE: This bolt torque specification list is for use with specific grades of bolts as supplied in the particular Wilwood kit and is not intended as a guide for any other application.